

Date: Friday, 16/01/2009 12:44:50 PM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: TUBE
Job Number	: 44876		
Estimate Number	: 13729		
P.O. Number	:	Part Number	: D38631
This Issue	: 16/01/2009 S.O. No. :	Drawing Number	: D3863 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 11 Type : PURCHASED PARTS	Drawing Revision	: A
Previous Run	:	Material	:
Written By	:	Due Date	: 19/01/2009
Checked & Approved By	:	Qty:	50 Um: Each
Comment	: Est Rev:A 09-01-16 new issue DD verified by:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: Issue P/O: 7778
Purchase Part Number: AAC00032
Supplier: Tygon R-3603
Certificate of conformity is required

C 209/01/16

50 ft

2.0	D38631	14-16-17	Tube
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AAC00032



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)
Tube

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Recieve & Inspect for Transit Damage
Ensure Material Release Note is attached

P 9/01/16 50

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

S 02/01/16 50

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: 57416

P 9/01/16 50

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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User: Linda Lacelle

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TUBE

Job Number: 44876

Part Number: D38631

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/01/19 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-01-19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

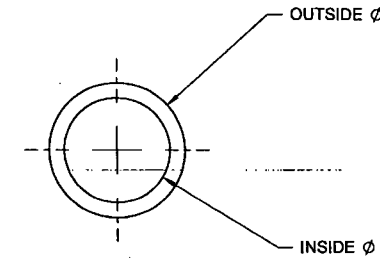
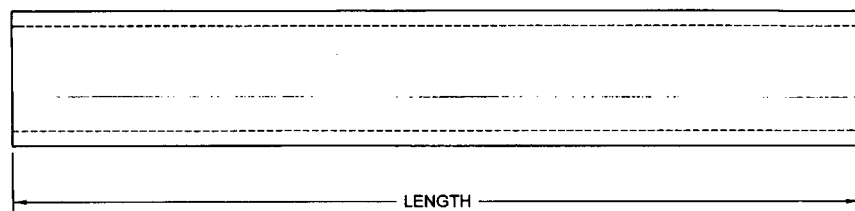
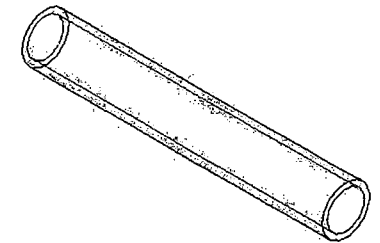
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

SPECIFICATION CONTROL DRAWING

W/D 44876



DART PART NUMBER	INSIDE DIAMETER	OUTSIDE DIAMETER	WALL THICKNESS	LENGTH	SUPPLIER MATERIAL	SUPPLIER PART NUMBER
D3863-1	0.44 (7/16)	0.56 (9/16)	0.06 (1/16)	3.0	TYGON R-3603	AAC00032

D3863-1

RELEASED
29/01/14 NIP

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3863-1" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.01 lbs

REV.	NEW ISSUE	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED	ALS	DRAWING NO.		REV. A
MFG. APPR.	N/A	D3863		SHEET 1 OF 1
APPROVED	12	TITLE		SCALE
DE APPR.		TUBE		NTS
DATE	08.12.01	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>		

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**PACKING SLIP
LISTE D'EMBALLAGE**GST/HST TPS/TVH R101811057
QST/TVQ 1003628201FOR ASSISTANCE IN A TRANSPORTATION
EMERGENCY INVOLVING CHEMICALS CALL
CANUTEC: 24-HOUR NUMBER: (613) 996-6666POUR OBTENIR DE L'AIDE EN CAS D'ACCIDENT DE
TRANSPORT METTANT EN CAUSE DES PRODUITS
CHIMIQUES, APPELER CANUTEC: NUMÉRO DE
TÉLÉPHONE D'URGENCE (24 H): (613) 996-6666

PAGE

1

12/08/2008

ERA:

DART AEROSPACE
MAIN FINISHED GOODS LOCATION1270 ABERDEEN
HAWKESBURY ON
K6A 1K7
MAIN FINISHED GOODS LOCATIONSHIPPER:
EXPÉDITEUR:FISHER SCIENTIFIC
111 SCOTIA COURT
WHITBY ON
L1N 6J6

MANDATE-CLIENT:	P000007778
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ORDER NO:	
No. DE COMMANDE:	02388-00-0008-01-T



INVOICE NO:	W001622004
REFERENCE:	
ORTEUR:	UPS

QUOTE NO:	562509
No. DE SOUMISSION:	
FREIGHT: TRANSPORT:	PREPAIDCHG

PPED ÉDIÉE	TO FOLLOW AVENIR	UNIT UNITÉ	CATALOGUE NO No DE CATALOGUE	DESCRIPTION DESCRIPTION
1		PK	14 169 1T	TYG TUB 7/16X1/16 50FT-15M/PK VCAT AAC00032

S. 02/10/16

ENTAIRES:

**IMPORTANT>>>
SEE OVER
VOIR AU VERSO**